



**Urząd Dozoru Technicznego**  
**Jednostka Notyfikowana UDT-CERT Nr 1433**

**CERTIFICATE OF CONFORMITY**  
**OF THE FACTORY PRODUCTION CONTROL**

**No. 1433-CPR-0044**

In compliance with Regulation (UE) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction products:

**Structural metallic products and ancillaries.**  
**Structural fasteners applied in metal constructions:**  
**non-preloaded structural bolting assemblies**  
**combined acc.to standard PN-EN 15048-1:2008 IDT EN 15048-1:2007**

placed on the market under the name or trade mark of:

**„ASMET” spółka z ograniczoną odpowiedzialnością**  
**Reguły, Al. Jerozolimskie 280**  
**05-820 Piastów**

and produced in the manufacturing plant:

**„ASMET” spółka z ograniczoną odpowiedzialnością**  
**Reguły, Al. Jerozolimskie 280**  
**05-820 Piastów**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

**PN-EN 15048-1:2008 IDT EN 15048-1:2007**

under system 2+ are applied and that

**the factory production control is assessed to be in conformity**  
**with the applicable requirements.**

This certificate was first issued on 05.12.2014 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

**The scope and conditions for issuing this certificate are set out in the Annex.**

This issue of the certificate is issued in relation to the change of the legal form of the manufacturer and this issue replaces the certificate of conformity of factory production control No. 1433-CPR-0044 dated 18.10.2021.



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Director of Certification and Conformity  
Assessment Department

Jacek Niemczyk

Warszawa, 24.11.2021



# URZĄD DOZORU TECHNICZNEGO

## ANNEX TO THE CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 1433-CPR-0044

Edition IV of 24.11.2021

**1). Type of construction products:**

Structural metallic products and ancillaries.

Structural fasteners applied in metal constructions: non-preloaded structural bolting assemblies combined acc.to standard PN-EN 15048-1:2008.

**2). Reference technical specifications:**

**PN-EN 15048-1:2008**

Non-preloaded structural bolting assemblies – Part 1: General requirements.

**3). Type of the bolting assemblies and size range:**

Non - preloaded structural bolting assemblies bolt - nut - washer to connect metal construction, composed of bolts, stud bolts, threaded pins, nuts made of carbon steel, alloy steel and austenitic stainless steel and washers in classes:

Material	Property class of the bolts	Property class of the nuts	Hardness class of the washers
Carbon steel and alloy steel	4.6 ÷ 10.9	4 ÷ 12	HV 100 ÷ HV 300
Austenitic stainless steel	A2-50 ÷ A2-80	A2-50 ÷ A2-80	

- 4).** Provisions concerning the continuous surveillance of the factory production control are set out in the Agreement No. 70419/JN/2019 of 17.01.2019 on the factory production control certification.
- 5).** The certificate becomes invalid if the obligations resulting from the Agreement No. 70419/JN/2019 of 17.01.2019 on the factory production control certification are not met.
- 6).** This Annex replaces the Annex, edition III of 18.10.2021, to the certificate of conformity of the factory production control No. 1433-CPR-0044.

Director of Certification and Conformity  
Assessment Department

Jacek Niemczyk