



tel. (022) 723-63-26
 fax (022) 723-41-49
 e-mail: asmet@asmet.com.pl
 http://www.asmet.com.pl

tel. (033) 499-02-00
 fax (033) 499-02-01
 e-mail: bispol@bispol.com.pl
 http://www.bispol.com.pl



Gwinty calowe wg ISO 725 Unified screw thread according to ISO 725

Oznaczenie Designation	Liczba zwoi/cal Threads per inch	Średnica zewn. Outside diameter [mm]	Oznaczenie Designation	Liczba zwoi/cal Threads per inch	Średnica zewn. Outside diameter [mm]	Oznaczenie Designation	Liczba zwoi/cal Threads per inch	Średnica zewn. Outside diameter [mm]
No. 0	80	1,524		32			16	
No. 1	72	1,854		28		1 3/8	12	34,925
	64		3/4	20	19,050		8	
No. 2	64	2,184		16			6	
	56			12		1 7/16	28	36,512
No. 3	56	2,515		10			20	
	48		13/16	32	20,637		18	
No. 4	48	2,845		28			16	
	40			20		1 1/2	12	38,100
No. 5	44	3,175		16			8	
	40		7/8	32	22,225		6	
No. 6	40	3,505		28			20	
	32			20		1 9/16	18	39,687
No. 8	36	4,166		16			16	
	32		15/16	32	23,812		12	
No. 10	32	4,826		12			8	
	24			9		1 5/8	20	41,275
No. 12	32	5,486		28			18	
	28		1	20	25,400		16	
1/4	32	6,350		16		1 1/16	12	42,862
	28			12			8	
	20			8			6	
5/16	32	7,937		28			20	
	28		1 1/8	20	28,575		18	
	24			16		1 3/4	12	44,45
	20			12			8	
	18			8			6	
3/8	32	9,525		28			5	
	28		1 3/16	20	30,162		20	
	24			18		1 13/16	16	46,037
	20			16			12	
	16			12		1 7/8	20	47,625
	14			8			16	
7/16	32	11,112		28			12	
	28		1 1/4	20	31,750		8	
	20			18		1 15/16	20	49,212
	16			16			16	
	13			12			12	
1/2	32	12,700		28			8	
	28		1 5/16	20	33,337		6	
	20			18			8	
	16			16			6	
	13			12			4,5	
9/16	32	14,287		28			20	
	28		1 3/8	20	34,925		16	
	24			18			12	
	20			12			8	
	18			8			6	
	16			7			4,5	
	12			8			4,5	
5/8	32	15,875		28			20	
	28			20			16	
	24			18			12	
	20			16			8	
	18			12			6	
	16			8			4,5	
	12			7			4,5	
	11			8			4,5	
11/16	32	17,462		28			20	
	28			20			16	
	24			18			12	
	20			16			8	
	16			12			6	
	12			8			4,5	